

**Variable
Speed Pulley
Drive**

INTER

CHANGE

hi-lo

INTER

CHANGE

**Browning
Gerbing
Lewellen
Lovejoy
Maurey
Reeves
Speed Selector
T.B. Woods**

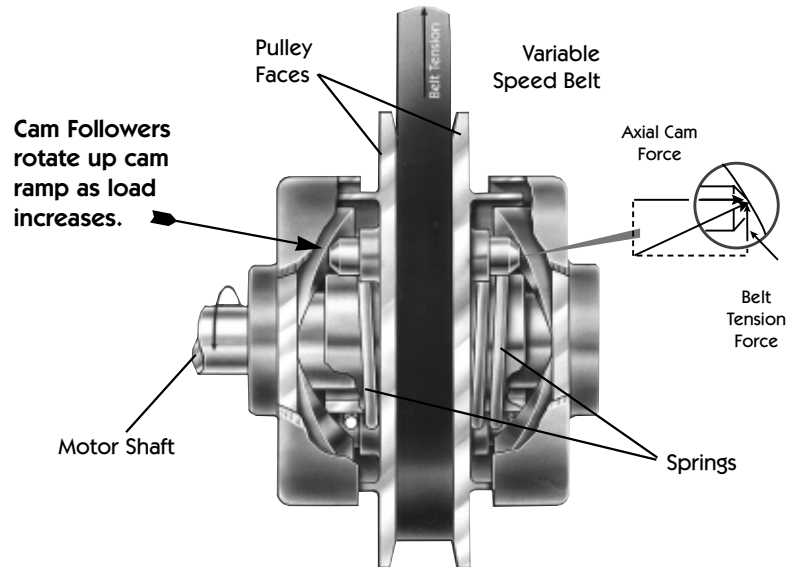
Hi-Lo Manufacturing 
Variable Speed Pulley Drives

Hi-Lo Manufacturing 
Variable Speed Pulley Drives

- Visit our Web site: www.hi-lo.com
- Call us toll free at 800-373-2279
- E-mail: info@hi-lo.com

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Why should you replace your old pulley with a Hi-Lo Pulley?



Hi-Lo Manufacturing Variable Speed Pulley

Automatic belt tensioning! Only Hi-Lo Pulleys have it.

Ask any V-Belt drive engineer about the importance of belt tension in variable speed pulley drives. Too little tension and the belt slips – too much tension and you waste energy and accelerate component wear. When a **Hi-Lo Pulley** is mounted on a motor shaft, the pulley shaft with the cam housing attached becomes integral with the motor shaft. The sliding pulley faces, however, are free to move axially and rotate until the cam followers, due to the effective belt tension, contact the cams. When the belt tension requirement increases, the cam followers rotate up the helical cam ramp causing additional axial pressure between the faces and the belt. The belt is consequently gripped tighter and the increased load can be transmitted without slippage or loss of pitch diameter setting. When the belt tension requirement decreases there is an opposite reaction and energy wasting belt tension is reduced.

Hi-Lo Manufacturing 
Variable Speed Pulley Drives

Hi-Lo Manufacturing

Variable Speed Pulley Drives

INTERCHANGE SELECTION CHECK-OFF PROCEDURES

To identify an interchange with another manufacturer, you will need to know the pulley's:

- Make & Model #
- Horsepower capacity
- RPM range
- Belt size.

Due to the variation in design between manufacturers of variable speed pulleys, an exact interchange of pulleys with comparable horsepower ratings is seldom available.

Design variations can affect an interchange in the following ways:

- 1) Variations in the maximum and minimum pitch diameters result in different RPM ranges and may require a different companion sheave.
- 2) Variations in belt sizes may require a different companion sheave or pulley.
- 3) Variations in physical dimensions may require a repositioning of drive components, such as the motor or companion pulley, to achieve belt alignment, or the drive guards to assure clearance.

The following interchange tables list the critical dimensions to evaluate. Again, ***these dimensions affect the drive layout and performance specifications and should be carefully checked against the existing drive to determine the feasibility of a change.***

To use this interchange:

- 1) Gather the critical information on the pulley
(Make & model #, HP, RPM range, belt size)
- 2) Look the model up in the index tables of the first section (i-##), then go to the page # shown for the Interchange List section
- 3) Evaluate the critical dimensions of the drives.

If you need help, don't hesitate to call. Good luck and thank you for trying to change over to a Hi-Lo Variable Speed Pulley. We think it will be worth your effort

Hi-Lo Pulleys are not recommended for drives that are reversed without coming to a full stop.

ADJUSTABLE CENTER DISTANCE DRIVE INTERCHANGE WORKSHEET

Check-Off List for Adjustable Center Drives

Horsepower Capacity:

Due to Hi-Lo Pulley's ability to adjust belt tension, it may be possible to substitute a higher capacity Hi-Lo Pulley to meet drive criteria without overloading the motor.

Pitch Diameters:

Determine whether the required driven speed range can be achieved with or without a change of companion sheaves.

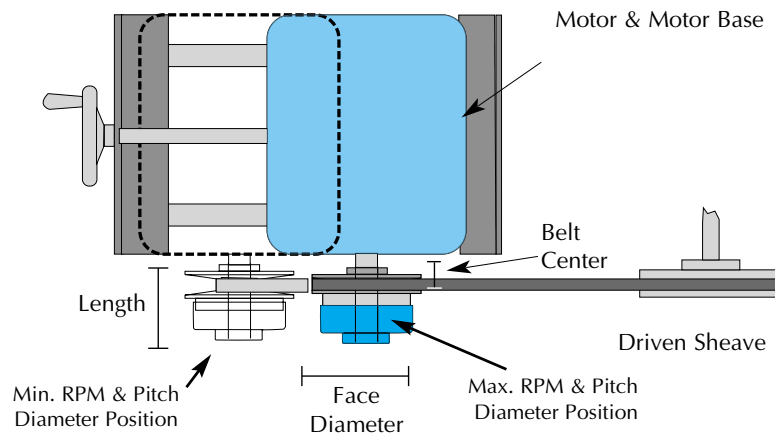
Belt Size:

Determine whether a different belt size or length is required.

Physical Dimensions:

Determine whether the drive layout would have to be changed. These dimensions are most critical:

- Face diameters
- Pulley length at Min. RPM
- Belt center line



Hi-Lo Pulleys are not recommended for drives that are reversed without coming to a full stop.

FIXED CENTER DISTANCE DRIVE INTERCHANGE WORKSHEET

Check-Off List for Fixed Center Drives

Horsepower Capacity:

Due to Hi-Lo Pulley's ability to adjust belt tension, it may be possible to substitute a higher capacity Hi-Lo Pulley to meet drive criteria without overloading the motor.

RPM Range:

Determine the RPM requirements of the drive. Fixed Center Distance Drives are supplied in sets, consequently, the driven speed range is pre-determined by the driver RPM

Belt Size:

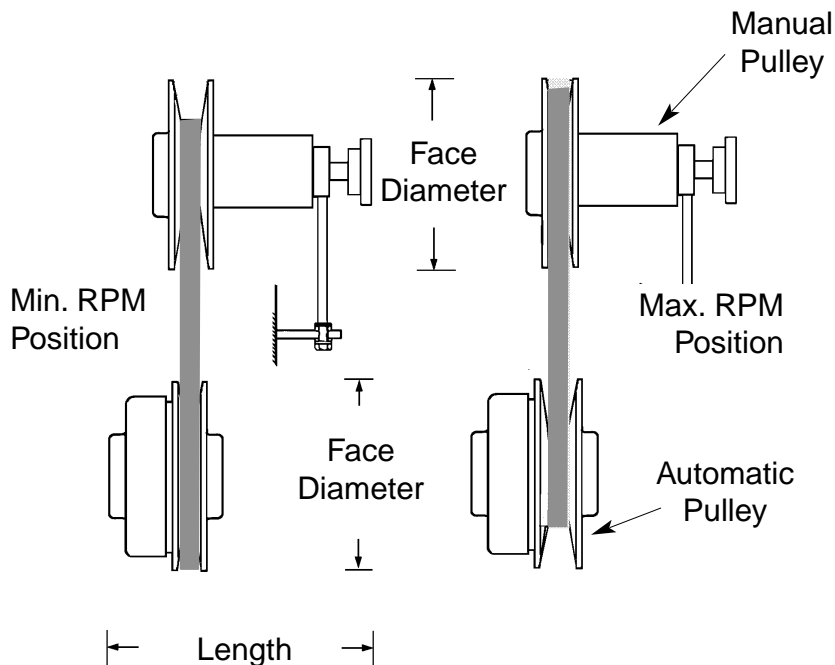
Determine whether a different belt size or length is required.

Physical Dimensions:

Determine whether the drive layout has to be changed to maintain belt alignment or avoid guard interference.

The most critical dimensions are:

- maximum diameters
- overall length and
- C-Flow offset dimensions.



Adjustable Center Distance Drive Model • One Side Moveable • Standard V-Belts

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
0.33	1	30TBR		30		3403	6325	830	3M	6325
0.5	1	30TBR 40TBR		40		3405 4005 5005	6400	850	4M	6400
0.75	1	30TBR 40TBR 50TBR	3SL	51		3407 4007		860	5M	
1	1	40TBR 50TBR 57-20TBR 66TBR	4SL	57		5010A 5010 6010 7010	6500 6600	870	6M	6500 6600
1.5	2	50TBR 57-20TBR	5SL	57		5015A 5015	66150	875	6M 7M	66150 66150
2	2	57TBR 66TBR 86TBR	5SL 6SL			6020 7020 8220	66200			66200
3	2	57TBR 66TBR 86TBR				6030 7030 8230			8M	
5	2	66TBR 86TBR				7050 8250				

Adjustable Center Distance Drive Models • Two Side Moveable • Standard V-Belt

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B Woods
.5	3	140				145				
.75	3	140 150 157-20				160 170				
1	3	140 150 157-20				175				
1.5	3	150 157-20				180				

Adjustable Center Distance Drive Models • Two Side Moveable • Variable Speed Belts

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
5	4	1160		55		245 21407			8816	
.75	4	1160		60	406	260 21407			8816	
1	4	1160 1270		75	408	301 21401			8816 7707	
1.5	4	1160 1270		75	408	301 21901			7707 8827	160N
2	4	1270		80 105	409 411	3030 21902			7707 8827	160N
3	5	1270 1590 A96		80 105 2303	409 411	3030 21903			8859 8827	200N
5	5	1590 A96		100 2305 2905	410	3050 22904 22905			8859	200N



INTERCHANGE INDEX • Adjustable Center Distance Drive Models • Two Side Moveable • Variable Speed Belts

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
7.5	5	1711 A112		125 1307 2907	410/8	22907 22908 23207			8810 8813	240T
10	5	1711 A112		1310 2910 4410	412	23210 24410			8810 8813	240T
15	6	2011 A112-33		1315 4415 4416	412/15	23220 24420			8810 8813	250S MCS-10W-HD
20	6	2011 2513 A112-33		1320 4420 4421	414	23220 24420			8811-2.75 8821 8823	250W 300W MSC-12W-HD
25	6	2513 A130-33		1325 4426	414/25	23230 24430			8811-2 8811-2.75	MCS-11S MCS-12S
30	7	2513 A130-33		1330 4431		23230 24430 24433			8833	320W MCS-12S
40	7								8843	MCS-13Y
50	7								8853	
60	7									MCS-14Y
125										MCS-15Y

INTERCHANGE INDEX • Adjustable Center Distance Drive Models • One Side Moveable • Variable Speed Belts

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
.5	8	60TBR				11407	1450	5675	816	MS-58
.75	8	60TBR				11407	1475	5675	816	MS-58
1	8	60TBR 75TBR				11401	14100	7202	816	MS-72
1.5	8	75TBR				11901	14150	7202	816 827	MS-72
2	8	75TBR 80TBR				11902	14200	7202	707 827	MS-77
3	8	90-19TBR 90-23TBR				11903	19300	9205	859 827	MS-77
5	9	90-23TBR				12904 12905	19500	9205	859	MS-97
7.5	9	106TBR				12907 12908 13207 14407	29750	1110	810	MS-97
10						14410				MS-100W MS-127
15	9					13220		912-15	821	MS-100W MS-127
20	9					13220 14220			821	MS-975-S MS-127
25	9					13230 14430			833	MS-127
30	9					13230 14430 14433			833	
40	9								843	

INTERCHANGE INDEX • Fixed Center Distance Drive Models • Variable Speed Belts

DR = Driver • DN = Driven

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
.33	11			DR 30A DN30 DN40 DN51 DN57		DR M34 DN 3403	DR6325M DN6325			DR 6325M DN6325 DN 6400 DN6500 DN6600
.5	11	DR MCV30 DN 30TBR DN 40TBR	DR 3MC DN 3SL DN 4SL DN 5SL DN 6SL	DR 40A DN 40 DN 51 DN 57		DR M34 DR M50 DN 3405 DN 4005 DN 5005A DN 5005	DR 6325M DN 6325		DR 4C DN 4M DN 5M DN 6M DN 7M DN 8-1-M	DR 6400M DN 6400 DN 6500 DN 6600
.75	12	DR MCV30 DR MCV500 DN 30TBR DN 40 TBR DN 50TBR	DR 4MC DN 4SL DN 5SL DN 6SL	DR 51A DN 51 DN 57		DR M34 DN 3407 DN 4007	DR 6400M DN 6400		DR 5C DN 5M DN 6M DN 7M DN 8-1-M	DR 6500M DN 6500 DN 6600
1	13	DR MCV30 DR MCV500 DN 40 TBR DN 50TBR	DR 5MC DN 5SL DN 6SL			DR M34 DR M50 DR M60 DR M70 DN 5010A DN 5010 DN 6010 DN 7010 DN 8210	DR 6500M DR 6600M DN 6500 DN 6600		DR 6C DN 6M DN 7M DN 8-1-M	DR 6500M DR 6600M DN 6500 DN 6600
1.5	14	DR MCV500 DN 50TBR DN 57-20TBR	DR 5MC DR 6MC DN 5SL DN 6SL	DR 57A DN 57		DR M34 DR M50 DN 5015A DN 5015	DR 6600M DN 66150			
2	14	DR MCV500 DN 57-20TBR DN 66TBR DN 86TBR	DR 6MC DN 6SL			DR M50 DR M60 DR M70 DN 6020 DN 7020 DN 8220	DR 6600M DN 66200		DR 7C DN 7M DN 8-1-M	
3	15	DR MCV57 DN 66TBR DN 86TBR DN 57TBR				DR M60 DR M70 DN 6030 DN 7030 DN 8230				
5	15	DR MCV57 DN 86TBR				DR M70 DN 7050 DN 8250			DR 8-1-C DN 8-1-M	

INTERCHANGE INDEX • Fixed Center Distance Drive Models • Variable Speed Belts

DR = Driver • DN = Driven

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
0.5	16	DR MCW600 DN 60TBR		DR 55A DR 55W DN 55	DR 406 DR 406				DR 406 DN 5116 DR 506	
0.75	16	DR MCW600 DN 60TBR		DR 60A DR 60W DN 60	DR 406 DR 406	DR M-007 DN 260 DN 21407		DR CP-5675 DN 5675	DR 406 DN 5116 DR 506	
1	16	DR MCW600 DN 60TBR DN 75TBR		DR 60A DR 60W DN 75	DR 408 DN 408	DR HM-3 DN 31901 DN 11901			DR 406 DN 5116 DN 506	
1.5	16	DR MCW600 DN 60TBR DN 75TBR DR MCW70 DN 80TBR		DR 75A DR 75W DN 75	DR 408 DN 408	DR M-1 DR HM-3 DN 301C DN 31901 DN 11901			DR 407 DN 5128 DN 508	
2	16	MCW70 DN 80TBR		DR 1430MC DN 1431	DR 409 DR 411 DN 409 DN 411	DR HM-3 DN 31902 DN 11902		DR CP-7202 DN 7202	DR 407 DN 5128 DN 508	
3	16	DR MCW77 MCW90 DN 90-19TBR DN 106TBR DN 106TBR		DR 80A DR 80W DR 105A DR 105W DR 1430MC DN 80 DN 105 DN 1432	DR 409 DR 411 DN 409 DN 411	DR M-3 DR HM-3 DN 3030C DN 31902 DN 11902			DR 409 DN 5151	
5	16	DR MCW90 DR MA82 DN 90-23TBR DN 106TBR DN A96		DR 100A DR 100W DR 1810MC DN 100 DN 1811	DR 410 DN 410	DR HM-7 DN 32904 DN 12904		DR CP-9205 DN 9205	DR 409 DN 5151	

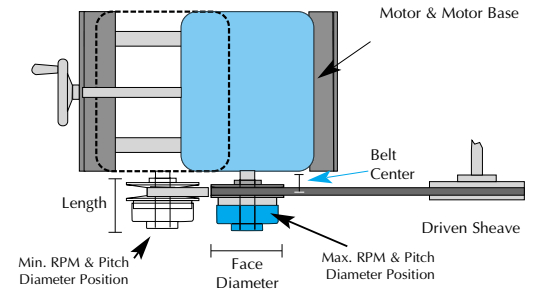
INTERCHANGE INDEX • Fixed Center Distance Drive Models • Variable Speed Belts & Asymmetric

DR = Driver • DN = Driven

Hp @ 1750 RPM	Page No.	HI-LO	Browning	Gerbing	Lewellen	Lovejoy	Maurey	Reeves	Speed Selector	T.B. Woods
7.5	19	DR MCW90-75 DR MA82 DN 120TBR DN A96		DR 125A DR 125W DN 125	DR 410 DR 410	DR HM-7 DN 32905 DN 12905			DR 411 DR 5112	
10	19	DR MA96 DN A112		DR 1315A DR 1315W DR 1810MC DN 1310 DN 1812	DR 412 DN 412	DR HM-30 DN 34407 DN 14407			DR 411 DN 5112	
15	20	DR MA112 DN A130		DR 1315A DR 1315W DN 1315	DR 412 DN 412	DR HM-30 DN 34310 DN 14410			DR 414 DN 5122	
20	20	DR MA112-33 DN A130-33		DR 1325W DR 2750MC DN 1320 DN 2752	DR 414 DN 414	DR HM-30 DN 34420 DN 14420			DR 414 DR 5122	
25	20	DR MA112-33 DN A130-33		DR 1325W DR 2750MC DN 1325 DN 2753	DR 414 DN 414/25	DR HM-30 DN 34420 DN 14420			DR 414 DN 5133	
30	21	DR MA112-33 DN A130-33		DR 2750MC DN 2754		DR HM-30 DN 34420 DN 14420			DR 414 DN 5133	
40	21	DR MA136 DN A164							DR 417 DN 518-40	
50	21	DR MA164 DN A164							DR 417 DN 518-60	
60	21	DR MA164 DN A177							DR 417 DN 518-60	
75	21	DR MA177 DN A177							DR 419 DN 520	
100	21	DR MA177 DN A221							DR 419 DN 520	

INTERCHANGE LIST

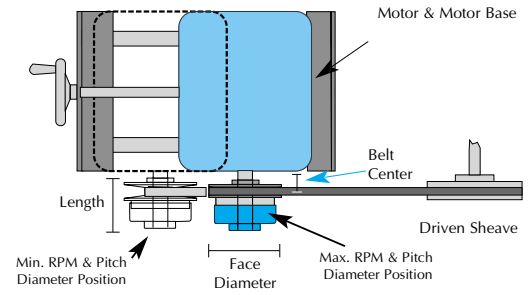
Adjustable Center Distance Drive Models •
One Side Moveable • Standard V-Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
0.33	Hi-Lo	30TBR	3.13	1.57	2.00	0.780	2.69	A
	Gerbing	30	3.00	1.50	2.00	0.750	2.81	A
	Lovejoy	3403	3.13	1.62	1.93	0.750	2.81	A
	Maurey	6325	3.15	1.91	1.65		2.38	A
	Reeves	830	3.38	1.94	1.74	0.780	3.69	A
	Spd. Select.	3M	2.80	1.40	2.00	1.500	2.44	A
	TB Woods	6325	3.15	1.91	1.65		2.38	A
0.50	Hi-Lo	30TBR	3.13	1.57	2.00	0.780	2.69	A
	Hi-Lo	40TBR	4.00	1.60	2.50	0.780	2.69	A
	Gerbing	40	3.60	1.50	2.40	0.750	2.81	A
	Lovejoy	3405	3.13	1.62	1.93	0.750	2.81	A
	Lovejoy	4005	3.75	1.62	2.30	0.750	2.81	A
	Lovejoy	5005A	4.75	2.62	1.81	0.920	3.50	A
	Lovejoy	5005	4.65	1.72	2.70	1.090	3.50	B
	Maurey	6400	3.90	1.95	2.00		2.38	A
	Reeves	850	4.75	2.11	2.25	1.090	5.97	A
	Spd. Select.	4M	3.70	1.85	2.00	1.280	2.25	A
	TB Woods	6400	3.90	1.95	2.00		2.38	A
0.75	Hi-Lo	30TBR	3.13	1.57	2.00	0.780	2.69	A
	Hi-Lo	40TBR	4.00	1.60	2.50	0.780	2.69	A
	Hi-Lo	50TBR	4.65	1.72	2.70	0.813	3.06	B
	Browning	3SL	2.80	1.40	2.00	0.906	2.50	A
	Gerbing	51	4.70	1.68	2.80	0.813	3.50	B
	Lovejoy	3407	3.13	1.62	1.93	0.750	2.81	A
	Lovejoy	4007	3.75	1.62	2.30	0.750	2.81	A
	Reeves	860	5.75	2.09	2.75	1.250	5.88	A
	Spd. Select.	5M	4.70	1.85	2.50	1.375	3.63	A
	1.00	Hi-Lo	40TBR	4.00	1.60	2.50	0.780	2.69
Hi-Lo		50TBR	4.65	1.72	2.70	0.813	3.06	B
Hi-Lo		57-20TBR	5.40	2.16	2.50	0.813	3.06	B
Hi-Lo		57TBR	5.40	2.16	2.50	1.090	3.88	B
Hi-Lo		66TBR	6.20	3.10	2.00	1.090	3.88	B
Browning		4SL	3.80	2.10	1.80	1.031	2.75	A
Gerbing		57	5.45	2.37	2.30	0.813	4.38	B
Lovejoy		5010A	4.75	2.62	1.81	0.920	3.50	A
Lovejoy		5010	4.65	1.72	2.70	1.090	3.50	B
Lovejoy		6010	5.65	2.69	2.10	1.190	4.13	B
Lovejoy		7010	6.65	3.69	1.80	1.190	4.13	B
Lovejoy		8210	7.90	5.00	1.58	1.230	4.38	B
Maurey		6500	4.84	2.37	2.05		3.63	B
Maurey		6600	5.84	2.67	2.19		3.88	B
Reeves		870	6.63	2.65	2.50	1.219	6.88	B
Spd. Select.		6M	5.70	2.15	2.50	1.750	4.69	A
TB Woods		6500	4.84	2.37	2.05		3.63	B
TB Woods		6600	5.84	2.67	2.19		3.88	B

INTERCHANGE LIST
Adjustable Center Distance Drive Models

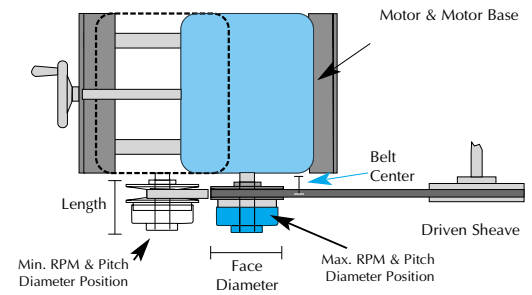
One Side Moveable • Standard V-Belts



Hp Rating	Manufacturer	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size	
1.5	Hi-Lo	50TBR	4.65	1.72	2.70	0.813	3.06	B	
	Hi-Lo	57-20TBR	5.40	2.16	2.50	0.813	3.06	B	
	Hi-Lo	57TBR	5.40	2.16	2.50	1.090	3.88	B	
	Hi-Lo	66TBR	6.20	3.10	2.00	1.090	3.88	B	
	Browning	5SL	4.80	3.10	1.60	1.031	3.94	B	
	Gerbing	57	5.45	2.37	2.30	0.813	4.38	B	
	Lovejoy	5015A	4.75	2.62	1.81	0.920	3.50	A	
	Lovejoy	5015	4.65	1.72	2.70	1.090	3.50	B	
	Maurey	66150	5.84	2.67	2.19		3.88	B	
	Reeves	875	7.13	2.85	2.50	1.406	7.09	B	
	Spd. Select.	6M	5.70	2.15	2.50	1.750	4.69	A	
	Spd. Select.	7M	6.75	2.50	2.60	2.375	4.66	B	
	TB Woods	66150	5.84	2.67	2.19		3.88	B	
2.0	Hi-Lo	57-20TBR	5.40	2.16	2.50	0.813	3.06	B	
	Hi-Lo	57TBR	5.40	2.16	2.50	1.090	3.88	B	
	Hi-Lo	66TBR	6.20	3.10	2.00	1.090	3.88	B	
	Hi-Lo	86TBR	8.28	5.17	1.60	1.090	3.88	B	
	Browning	5SL	4.80	3.10	1.60	1.031	3.94	B	
	Browning	6SL	5.80	4.10	1.40	1.031	3.94	B	
	Lovejoy	6020	5.65	2.69	2.10	1.190	4.13	B	
	Lovejoy	7020	6.65	3.69	1.80	1.190	4.13	B	
	Lovejoy	8220	7.90	5.00	1.58	1.230	4.38	B	
	Maurey	66200	5.84	2.67	2.19		3.88	B	
	TB Woods	66200	5.84	2.67	2.19		3.88	B	
	3.0	Hi-Lo	57TBR	5.40	2.16	2.50	1.090	3.88	B
		Hi-Lo	66TBR	6.20	3.10	2.00	1.090	3.88	B
Hi-Lo		86TBR	8.28	5.17	1.60	1.090	3.88	B	
Lovejoy		6030	5.65	2.69	2.10	1.190	4.13	B	
Lovejoy		7030	6.65	3.69	1.80	1.190	4.13	B	
Lovejoy		8230	7.90	5.00	1.58	1.230	4.38	B	
Spd. Select.		8M	7.78	2.80	2.78	2.630	6.44	B	
5.0	Hi-Lo	66TBR	6.20	3.10	2.00	1.090	3.88	B	
	Hi-Lo	86TBR	8.28	5.17	1.60	1.090	3.88	B	
	Lovejoy	7050	6.65	3.69	1.80	1.190	4.13	B	
	Lovejoy	8250	7.90	5.00	1.58	1.230	4.38	B	

INTERCHANGE LIST
Adjustable Center Distance Drive Models

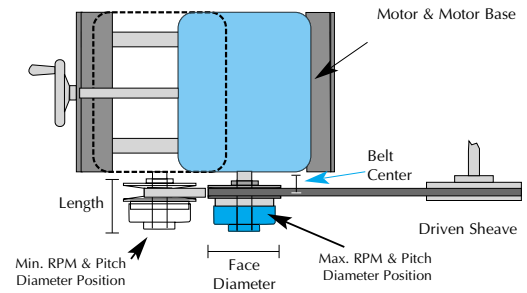
Two Side Moveable • Standard V-Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
0.5	Hi-Lo	140	3.75	1.63	2.30	2.190	4.38	A
	Lovejoy	145	4.25	2.10	2.00	1.060	4.81	A
0.75	Hi-Lo	140	3.75	1.63	2.30	2.190	4.38	A
	Hi-Lo	150	4.70	1.88	2.50	2.190	4.38	B
	Hi-Lo	157-20	5.40	2.45	2.20	2.190	4.38	B
	Hi-Lo	160	5.75	2.09	2.75	1.56	6.31	A
	Lovejoy	170	6.06	2.24	2.50	1.630	7.13	A
1.0	Hi-Lo	140	3.75	1.63	2.30	2.190	4.38	A
	Hi-Lo	150	4.70	1.88	2.50	2.190	4.38	B
	Hi-Lo	157-20	5.40	2.45	2.20	2.190	4.38	B
	Lovejoy	175	5.96	2.34	2.50	1.630	7.13	B
1.5	Hi-Lo	150	4.70	1.88	2.50	2.190	4.38	B
	Hi-Lo	157-20	5.40	2.45	2.20	2.190	4.38	B
	Lovejoy	180	5.96	2.34	2.50	1.630	7.13	B
2.0	Hi-Lo	157-20	5.40	2.45	2.20	2.190	4.38	B
	Hi-Lo	157	5.40	2.45	2.20	2.190	4.38	B
3.0	Hi-Lo	157	5.40	2.45	2.20	2.190	4.38	B
	Hi-Lo	167	6.50	2.60	2.50	2.880	5.88	B
	Hi-Lo	257	5.40	2.57	2.1		6.38	2B
5.0	Hi-Lo	167	6.50	2.60	2.50	2.880	5.88	B
7.5	Hi-Lo	265	6.50	3.70	1.75		7.53	2C

INTERCHANGE LIST

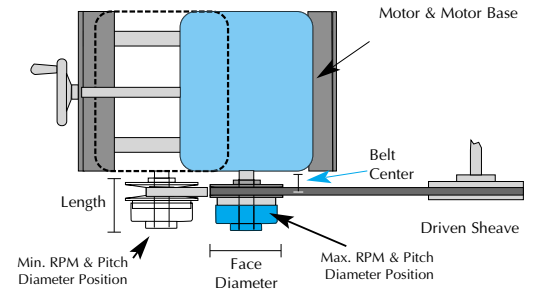
Adjustable Center Distance Drive Models • Two Side Moveable , Self-Aligning Variable Speed Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
0.5	Hi-Lo	1160	5.90	1.98	3.00	2.190	4.38	1422V
	Gerbing	55	5.25	1.75	3.00	1.000	4.75	1422V
	Lovejoy	245	5.80	1.90	3.00	1.310	4.86	1422V
	Lovejoy	21407	5.80	2.21	2.60	2.500	4.62	1422V
	Spd. Select.	8816	6.30	2.10	3.00	2.190	4.38	1922V
0.75	Hi-Lo	1160	5.90	1.98	3.00	2.190	4.38	1422V
	Gerbing	60	5.75	1.92	3.00	0.938	5.75	1922V
	Lewellen	406	5.50	1.62	3.00	0.968	5.18	1422V
	Lovejoy	260	5.80	1.90	3.00	1.310	4.86	1422V
	Lovejoy	21407	5.80	2.21	2.60	2.500	4.62	1422V
Spd. Select.	8816	6.30	2.10	3.00	2.190	4.38	1922V	
1.0	Hi-Lo	1160	5.90	1.98	3.00	2.190	4.38	1422V
	Gerbing	75	7.25	2.42	3.00	1.250	7.13	1922V
	Lewellen	408	7.50	2.21	3.00	1.280	6.18	1922V
	Lovejoy	301	7.28	2.42	3.00	1.560	7.13	1922V
	Lovejoy	21401	5.80	2.21	2.60	2.500	4.62	1422V
	Spd. Select.	8816	6.30	2.10	3.00	2.190	4.38	1922V
	Spd. Select.	7707	6.90	2.30	3.00	2.500	5.38	1922V
TB Woods	160N	6.30	2.10	3.00	2.550	5.50	1922V	
1.5	Hi-Lo	1160	5.90	1.98	3.00	2.190	4.38	1422V
	Hi-Lo	1270	6.90	2.30	3.00	2.870	5.88	1922V
	Gerbing	75	7.25	2.42	3.00	1.250	7.13	1922V
	Lovejoy	408	7.50	2.21	3.00	1.280	6.18	1922V
	Lovejoy	301	7.28	2.42	3.00	1.560	7.13	1922V
	Lovejoy	21901	8.03	2.70	3.00	3.630	6.75	1922V
	Spd. Select.	7707	6.90	2.30	3.00	2.500	5.38	1922V
	Spd. Select.	8827	7.53	2.51	3.00	2.630	5.26	1922V
TB Woods	160N	6.30	2.10	3.00	2.550	5.50	1922V	
2.0	Hi-Lo	1270	6.90	2.30	3.00	2.870	5.88	1922V
	Gerbing	80	7.75	2.58	3.00	1.438	8.00	2322V
	Gerbing	105	10.38	2.58	4.00	1.813	8.00	2926V
	Lewellen	409	8.75	2.54	3.00	1.500	7.00	2322V
	Lewellen	411	10.75	2.54	3.00	1.900	8.12	2926V
	Lovejoy	3030	8.25	2.70	3.00	2.000	8.75	2322V
	Lovejoy	21902	8.03	2.70	3.00	3.630	6.75	1922V
	Spd. Select.	7707	6.90	2.30	3.00	2.500	5.38	1922V
	Spd. Select.	8827	7.53	2.51	3.00	2.630	5.26	1922V
	TB Woods	160N	6.30	2.10	3.00	2.550	5.50	1922V

INTERCHANGE LIST

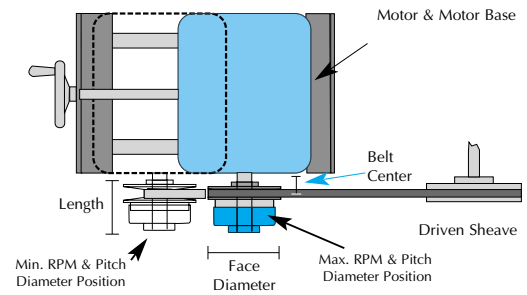
**Adjustable Center Distance Drive Models •
Two Side Moveable , Self-Aligning
Variable Speed Belts**



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size	
3.0	Hi-Lo	1270	6.90	2.30	3.00	2.870	5.88	1922V	
	Hi-Lo	1590	8.75	2.90	3.00	3.530	7.06	2322V	
	Hi-Lo	A96	9.30	3.10	3.00	1.820	6.56	23A	
	Gerbing	80	7.75	2.58	3.00	1.438	8.00	2322V	
	Gerbing	105	10.38	2.58	4.00	1.813	8.00	2926V	
	Gerbing	2303	8.80	2.93	3.00	2.880	5.75	2322V	
	Lewellen	409	8.75	2.54	3.00	1.500	7.00	2322V	
	Lewellen	411	10.75	2.54	3.00	1.900	8.12	2926V	
	Lovejoy	3030	8.25	2.70	3.00	2.000	8.75	2322V	
	Lovejoy	21903	8.03	2.70	3.00	3.630	6.75	1922V	
	Spd. Select.	8859	9.25	3.08	3.00	3.430	6.88	2322V	
	Spd. Select.	8827	7.53	2.51	3.00	2.630	5.26	1922V	
	TB Woods	200N	7.87	2.62	3.00	3.070	6.13	1922V	
5.0	Hi-Lo	1590	8.75	2.90	3.00	3.530	7.06	2322V	
	Hi-Lo	A96	9.30	3.10	3.00	1.820	6.56	23A	
	Gerbing	100	9.75	3.25	3.00	2.063	10.44	2926V	
	Gerbing	2305	8.80	2.93	3.00	2.880	5.75	2322V	
	Gerbing	2905	10.25	3.42	3.00	3.740	7.48	2926V	
	Lewellen	410	9.73	2.86	3.00	2.000	8.55	3226V	
	Lovejoy	3050	9.70	3.20	3.00	2.130	10.31	2926V	
	Lovejoy	22904	9.70	3.28	3.00	4.560	8.56	2926V	
	Lovejoy	22905	9.70	3.28	3.00	4.560	8.56	2926V	
	Spd. Select.	8859	9.25	3.08	3.00	3.430	6.88	2322V	
	TB Woods	200N	7.87	2.62	3.00	3.070	6.13	1922V	
	7.5	Hi-Lo	1711	10.70	3.57	3.00	4.330	8.66	3226V
		Hi-Lo	A112	10.80	3.60	3.00	2.320	7.25	26A
Gerbing		125	12.25	4.08	3.00	2.125	11.50	4430V	
Gerbing		1307	12.75	4.25	3.00	2.250	12.56	4430V	
Gerbing		2907	10.25	3.42	3.00	3.740	7.48	2926V	
Lewellen		410/8	9.73	2.86	3.00	2.000	8.55	3226V	
Lovejoy		22907	9.70	3.28	3.00	4.560	8.56	2926V	
Lovejoy		22908	9.70	3.28	3.00	4.560	8.56	2926V	
Lovejoy		23207	10.35	4.43	2.30	5.000	9.75	3230HV	
Lovejoy		24407	12.10	4.43	2.70	5.380	10.13	4430V	
Spd. Select.		8810	10.20	3.40	3.00	4.180	8.38	3226V	
Spd. Select.		8813	12.60	4.20	3.00	5.030	10.06	4430V	
TB Woods		240T	9.45	3.15	3.00	4.240	8.44	2926V	
10.0	Hi-Lo	1711	10.70	3.57	3.00	4.330	8.66	3226V	
	Hi-Lo	A112	10.80	3.60	3.00	2.320	7.25	26A	
	Gerbing	1310	12.75	4.25	3.00	2.250	12.56	4430V	
	Gerbing	2910	10.25	3.42	3.00	3.740	7.48	2926V	
	Gerbing	4410	12.75	4.25	3.00	4.800	9.60	4430V	
	Lewellen	412	11.68	3.74	3.00	2.650	10.68	4430V	
	Lovejoy	23210	10.35	4.43	2.30	5.000	9.75	3230HV	
	Lovejoy	24410	12.10	4.43	2.70	5.380	10.13	4430V	
	Spd. Select.	8810	10.20	3.40	3.00	4.180	8.38	3226V	
	Spd. Select.	8813	12.60	4.20	3.00	5.030	10.06	4430V	
	TB Woods	240T	9.45	3.15	3.00	4.240	8.44	2926V	

INTERCHANGE LIST

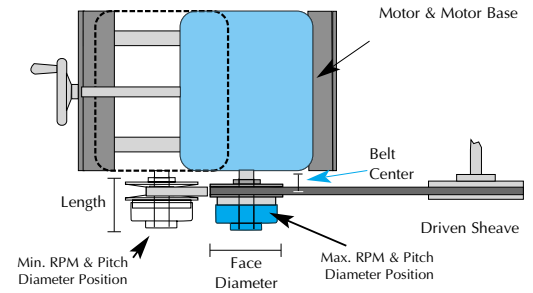
Adjustable Center Distance Drive Models •
Two Side Moveable , Self-Aligning
Variable Speed Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
15.0	Hi-Lo	2011	10.65	4.26	2.50	4.880	9.75	3230HV
	Hi-Lo	A112-33	10.70	4.30	2.50	2.270	7.44	33A
	Gerbing	1315	12.75	4.25	3.00	2.250	12.56	4430V
	Gerbing	4415	12.75	4.25	3.00	4.800	9.60	4430V
	Gerbing	4416	12.75	4.25	3.00	4.800	9.60	4430V
	Lewellen	412/15	11.68	3.74	3.00	2.650	10.68	4430V
	Lovejoy	23220	10.35	4.43	2.30	5.000	9.75	3230HV
	Lovejoy	24420	12.10	4.43	2.70	5.380	10.13	4430V
	Spd. Select.	8821	11.60	3.80	3.00	4.840	9.69	4430V
	Spd. Select.	8823	12.60	4.20	3.00	5.030	10.06	4430V
	TB Woods	250S	10.00	4.20	2.40	5.000	10.00	4430V
TB Woods	MCS-10W-HD	10.00	5.00	2.00	5.000	9.94	4430V	
20.0	Hi-Lo	2011	10.65	4.26	2.50	4.880	9.75	3230HV
	Hi-Lo	2513	12.60	4.20	3.00	4.880	9.75	4430V
	Hi-Lo	A112-33	10.70	4.30	2.50	2.270	7.44	33A
	Gerbing	1320	12.75	4.63	2.75	2.500	12.00	4430V
	Gerbing	4420	12.75	4.25	3.00	4.800	9.60	4430V
	Gerbing	4421	12.75	4.25	3.00	4.800	9.60	4430V
	Lewellen	414	13.65	4.37	3.00	3.030	12.87	4836V
	Lovejoy	23220	10.35	4.43	2.30	5.000	9.75	3230HV
	Lovejoy	24420	12.10	4.43	2.70	5.380	10.13	4430V
	Spd. Select.	8811-2	10.10	4.20	2.40	4.810	9.63	3230HV
	Spd. Select.	8811-2.75	10.10	4.20	2.40	5.250	10.25	4430V
	Spd. Select.	8821	11.60	3.80	3.00	4.840	9.69	4430V
	Spd. Select.	8823	12.60	4.20	3.00	5.030	10.06	4430V
	TB Woods	250W	10.00	5.00	2.00	5.000	10.00	3230V
	TB Woods	300W	11.90	4.10	2.90	5.000	10.00	4430V
	TB Woods	MCS-12W-HD	12.00	6.00	2.00	5.000	10.00	4430V
25.0	Hi-Lo	2513	12.60	4.20	3.00	4.880	9.75	4430V
	Hi-Lo	A130-33	12.40	5.40	2.30	2.520	7.44	33A
	Gerbing	1325	12.75	4.63	2.75	2.500	12.00	4430V
	Gerbing	4426	12.75	4.25	3.00	4.800	9.60	4430V
	Lewellen	414/25	13.65	4.37	3.00	3.030	12.87	4836V
	Lovejoy	23230	10.35	4.43	2.30	5.000	9.75	3230HV
	Lovejoy	24430	12.10	4.43	2.70	5.380	10.13	4430V
	Spd. Select.	8811-2	10.10	4.20	2.40	4.810	9.63	3230HV
	Spd. Select.	8811-2.75	10.10	4.20	2.40	5.250	10.25	4430V
	Spd. Select.	8833	12.60	4.20	3.00	5.030	10.06	4430V
	TB Woods	MCS-11S	10.35	5.18	2.00	4.780	9.56	3230HV
	TB Woods	MCS-12S	12.00	6.00	2.00	4.780	9.56	3230HV

INTERCHANGE LIST

Adjustable Center Distance Drive Models •
Two Side Moveable , Self-Aligning
Variable Speed Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
30.0	Hi-Lo	2513	12.60	4.20	3.00	4.880	9.75	4430V
	Hi-Lo	A130-33	12.40	5.40	2.30	2.520	7.44	33A
	Gerbing	1330	12.75	4.63	2.75	2.500	12.00	4430V
	Gerbing	4431	12.75	4.25	3.00	4.800	9.60	4430V
	Lovejoy	23230	10.35	4.43	2.30	5.000	9.75	3230HV
	Lovejoy	24430	12.10	4.43	2.70	5.380	10.13	4430V
	Lovejoy	24433	12.10	4.43	2.70	5.380	10.13	4430V
	Spd. Select.	8833	12.60	4.20	3.00	5.030	10.06	4430V
	TB Woods	320W	12.60	4.20	3.00	5.260	10.50	4430V
TB Woods	MCS-12S	12.00	6.00	2.00	4.780	9.56	3230HV	
40.0	Spd. Select.	8843	12.55	6.27	2.00	5.780	11.56	4836V
	TB Woods	MCS-13Y	12.75	6.38	2.00	5.500	11.00	4836V
50.0	Spd. Select.	8853			2.00			
60.0	TB Woods	MCS-14-Y	14.00	7.00	2.00	7.000	14.00	4836V
125.0	TB Woods	MCS-15-Y	15.00	10.00	1.50	7.000	14.00	4836V

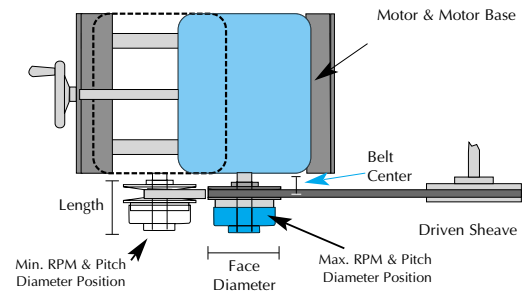
INTERCHANGE LIST

Adjustable Center Distance Drive Models

One Side Moveable , Non-Aligning

V-Flat or Angular Motor Movement

Variable Speed Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
0.5	Hi-Lo	60TBR	5.90	1.70	3.50	1.020	3.94	1422V
	Maurey	1450	5.80	2.10	2.70	1.060	6.31	1422V
	Lovejoy	11407	5.80	2.21	2.60	1.000	3.56	1422V
	Reeves	5675	5.19	1.73	3.00		5.12	1422V
	Spd. Select.	816	6.30	2.10	3.00	1.530	4.38	1422V
	TB Woods	MS-58	5.75	2.10	2.76	0.840	5.06	1422V
0.75	Hi-Lo	60TBR	5.90	1.70	3.50	1.020	3.94	1422V
	Maurey	1475	5.80	2.10	2.70	1.060	6.31	1422V
	Lovejoy	11407	5.80	2.21	2.60	1.000	3.56	1422V
	Reeves	5675	5.19	1.73	3.00		5.12	1422V
	Spd. Select.	816	6.30	2.10	3.00	1.530	4.38	1422V
	TB Woods	MS-58	5.75	2.10	2.76	0.840	5.06	1422V
1.0	Hi-Lo	60TBR	5.90	1.70	3.50	1.020	3.94	1422V
	Hi-Lo	75TBR	7.30	3.44	2.10	1.020	3.64	1422V
	Maurey	14100	5.80	2.10	2.70	1.060	6.31	1422V
	Lovejoy	11401	5.80	2.21	2.60	1.000	3.56	1422V
	Reeves	7202	6.76	2.25	3.00		5.98	1922V
	Spd. Select.	816	6.30	2.10	3.00	1.530	4.38	1422V
	Spd. Select.	707	6.90	2.30	3.00	0.940	5.75	1922V
	TB Woods	MS-72	7.25	2.41	3.00	1.030	5.25	1922V
1.5	Hi-Lo	60TBR	5.90	1.70	3.50	1.020	3.94	1422V
	Hi-Lo	75TBR	7.30	3.44	2.10	1.020	3.64	1422V
	Maurey	14150	5.80	2.10	2.70	1.060	6.31	1422V
	Lovejoy	11901	8.03	2.70	3.00	1.380	5.38	1922V
	Reeves	7202	6.76	2.25	3.00		5.98	1922V
	Spd. Select.	707	6.90	2.30	3.00	0.940	5.75	1922V
	Spd. Select.	827	7.53	2.51	3.00	0.940	5.56	1922V
	TB Woods	MS-72	7.25	2.41	3.00	1.030	5.25	1922V
2.0	Hi-Lo	80TBR	7.78	2.96	2.6	1.28	4.81	1922V
	Hi-Lo	75TBR	7.30	3.44	2.10	1.020	3.64	1422V
	Maurey	14200	5.80	2.10	2.70	1.060	6.31	1422V
	Lovejoy	11902	8.03	2.70	3.00	1.380	5.38	1922V
	Reeves	7202	6.76	2.25	3.00		5.98	1922V
	Spd. Select.	707	6.90	2.30	3.00	0.940	5.75	1922V
	Spd. Select.	827	7.53	2.51	3.00	0.940	5.56	1922V
	TB Woods	MS-77	7.75	2.58	3.00	1.160	5.44	2322V
3.0	Hi-Lo	75TBR	7.30	3.44	2.10	1.020	3.64	1422V
	Hi-Lo	90-19TBR	8.78	3.80	2.30	1.280	5.50	1922V
	Hi-Lo	90-23TBR	8.75	2.88	3.00	1.470	6.00	2322V
	Maurey	19300	7.93	2.64	3.00	1.220	6.25	1922V
	Lovejoy	11903	8.03	2.70	3.00	1.380	5.38	1922V
	Reeves	9205	8.71	2.90	3.00		7.75	2926V
	Spd. Select.	859	9.25	3.08	3.00	1.310	6.81	2322V
	Spd. Select.	827	7.53	2.51	3.00	0.940	5.56	1922V
	TB Woods	MS-77	7.75	2.58	3.00	1.160	5.44	2322V

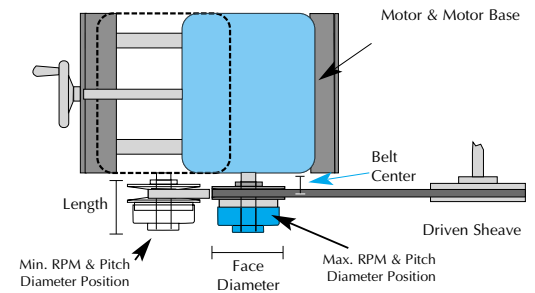
INTERCHANGE LIST

Adjustable Center Distance Drive Models

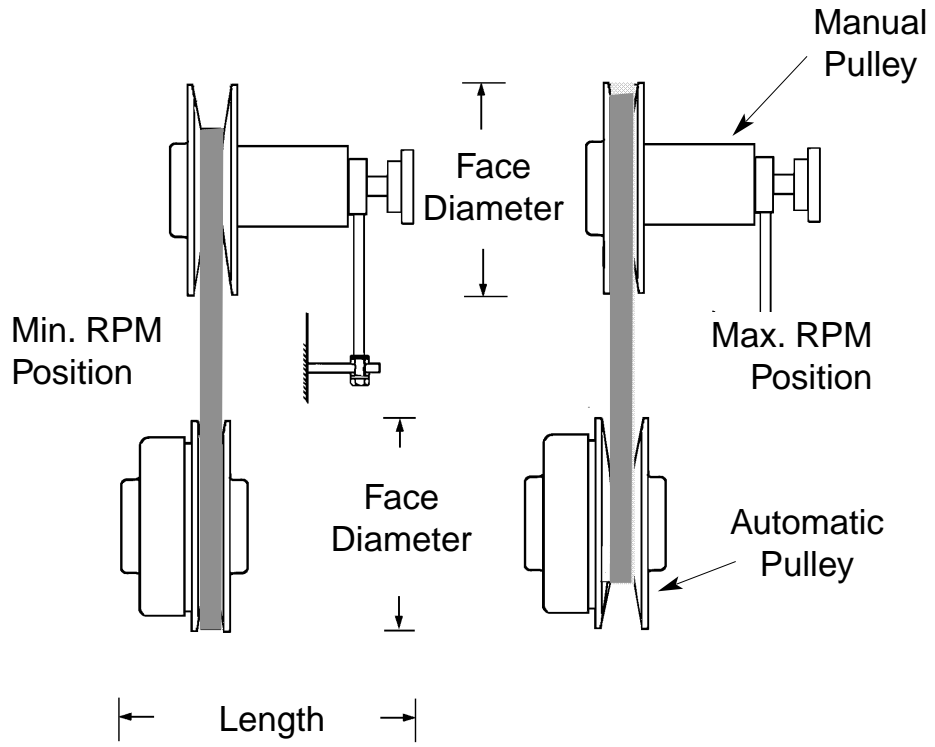
One Side Moveable , Non-Aligning

V-Flat or Angular Motor Movement

Variable Speed Belts



Hp Rating	Manufacturer.	Model	Max P.D.	Min P.D.	Ratio (to 1)	Belt Center	Length	Belt Size
5.0	Hi-Lo	90-19TBR	8.78	3.80	2.30	1.280	5.50	1922V
	Hi-Lo	90-23TBR	8.75	2.88	3.00	1.470	6.00	2322V
	Maurey	19500	7.93	2.64	3.00	1.220	6.25	1922V
	Lovejoy	12904	9.70	3.28	3.00	1.880	6.44	2926V
	Lovejoy	12905	9.70	3.28	3.00	1.880	6.44	2926V
	Reeves	9205	8.71	2.90	3.00		7.75	2926V
	Spd. Select.	859	9.25	3.08	3.00	1.310	6.81	2322V
	TB Woods	MS-97	9.75	3.25	3.00	1.660	7.94	2926V
7.5	Hi-Lo	106TBR	10.38	4.44	2.30	1.470	7.25	2322V
	Maurey	29750	10.17	3.39	3.00	1.660	9.81	2926V
	Lovejoy	12907	9.70	3.28	3.00	1.880	6.44	2926V
	Lovejoy	12908	9.70	3.28	3.00	1.880	6.44	2926V
	Lovejoy	13207	10.35	4.43	2.30	2.250	7.88	3230HV
	Lovejoy	14407	12.10	4.43	2.70	2.380	8.63	4430V
	Reeves	1110	10.84	3.61	3.00		10.08	4430V
	Spd. Select.	810	10.20	3.40	3.00	1.530	8.13	3226V
TB Woods	MS-97	9.75	3.25	3.00	1.660	7.94	2926V	
10.0	Hi-Lo	106TBR	10.38	4.44	2.30	1.470	7.25	2322V
	Maurey	291000	10.17	3.39	3.00	1.660	9.81	2926V
	Lovejoy	13210	10.35	4.43	2.30	2.250	7.88	3230HV
	Lovejoy	14410	12.10	4.43	2.70	2.380	8.63	4430V
	Reeves	1110	10.84	3.61	3.00		10.08	4430V
	Spd. Select.	810	10.20	3.40	3.00	1.530	8.13	3226V
	TB Woods	MS-97	9.75	3.25	3.00	1.660	7.94	2926V
	TB Woods	MS-100W	10.00	5.00	2.00	1.500	7.94	4430V
TB Woods	MS-127	12.75	4.25	3.00	2.000	9.19	4430V	
15.0	Lovejoy	13220	10.35	4.43	2.30	2.25	7.88	3230HV
	Lovejoy	14420	12.1	4.43	2.70	2.38	8.63	4430V
	Reeves	912-15	11.75	5.88	2.00		11.31	4430V
	Spd. Select.	821	11.6	3.8	3.00	2.06	9.37	2926V
	TB Woods	MS-100W	10	5	2.00	1.50	7.94	4430V
TB Woods	MS-127	12.75	4.25	3.00	2.00	9.19	4430V	
20.0	Lovejoy	13220	10.35	4.43	2.30	2.25	7.88	3230HV
	Lovejoy	14420	12.1	4.43	2.70	2.38	8.63	4430V
	Spd. Select.	821	11.6	3.80	3.00	2.06	9.37	4430V
	TB Woods	MS-975-S	9.4	4.7	2.00	1.13	7.31	3230HV
	TB Woods	MS-127	12.75	4.25	3.00	2.00	9.19	4430V
25.0	Lovejoy	13230	10.35	4.43	2.30	2.25	7.88	3230HV
	Lovejoy	14430	12.1	4.43	2.70	2.38	8.63	4430V
	Spd. Select.	833	12.6	4.2	3.00	1.84	9.59	4430V
	TB Woods	MS-127	12.75	4.25	3.00	2.00	9.19	4430V
30.0	Lovejoy	13230	10.35	4.43	2.30	2.25	7.88	3230HV
	Lovejoy	14430	12.1	4.43	2.70	2.38	8.63	4430V
	Lovejoy	14433	12.1	4.43	2.70	2.38	8.63	4430V
	Spd. Select.	833	12.6	4.2	3.00	1.84	9.59	4430V
40.0	Spd. Select.	843	12.55	6.27	2.00	2.50	9.84	4836V

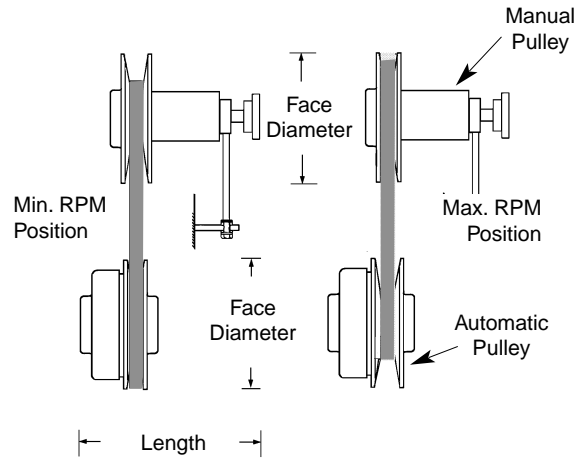


INTERCHANGE LIST
Fixed Center Distance Drives
V-Belts

HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
.33	Gerbing	30A		3.00	1.50						
			30	3.00	1.50	4.00	875/3500			A	
			40	3.60	2.24	3.30	710/2344			A	
			51	4.70		2.57	611/1571			B	
				57	5.45		2.41	527/1270		B	
	Lovejoy	M34		3.13	1.62						
			3403	3.13		3.60	920/3370	1.12	6.5	A	
	Maurey	6325M		3.15	1.91						
			6325	3.15	1.91	2.72	1061/2886			A	
	Spd. Select.	3C		2.80	1.40						
			3M	2.80	1.40	3.15	986/3107	0.75	7.75	A	
			4M	3.70	1.85	2.70	789/2152	0.53	7.53	A	
			5M	4.70	1.85	2.45	623/1526	0.78	7.78	A	
				6M	5.70	2.15	2.30	514/1182	1.22	8.22	A
	TB Woods	6325M		3.15	1.91						
			6325	3.15	1.91	2.72	1061/2886			A	
6400			3.90		2.40	857/2073			A		
6500			4.84		2.35	809/1908			A		
			6600	5.84		2.19	672/1478		A		

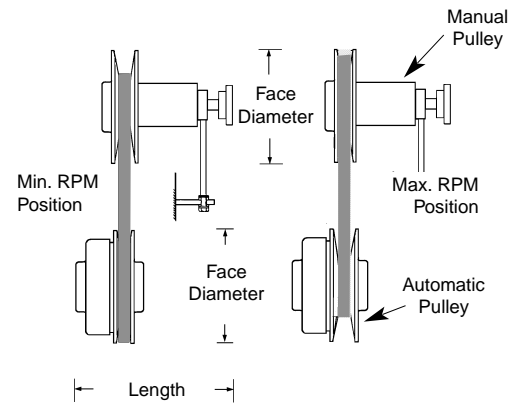
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
.50	Hi-Lo	MCV30		3.14	1.57						
			30TBR	3.14	1.57	4.00	875/3500	0.93	6.18	A	
			40TBR	4.00	2.60	3.10	687/2106	0.93	6.18	A	
	Browning	3MC		2.80	1.60						
			3SL	2.80	1.60	4.30	830/3561			A	
			4SL	3.80	2.10	3.20	722/2293			A	
			5SL	4.80	3.10	2.70	573/1549			A	
				6SL	5.80	4.10	2.50	473/1178		A	
	Gerbing	40A		3.60	1.50						
			40	3.60	2.24	5.60	750/4200			A	
			51	4.70		3.83	611/2338			B	
				57	5.45		3.39	527/1784		B	
	Lovejoy	M34		3.13	1.62						
			3405	3.13		3.60	920/3370	1.12	6.5	A	
			4005	3.75		3.00	770/2380	1.12	6.5	A	
				5005A	4.75		2.60	610/1610	1.81	7.19	A
Lovejoy	M50		4.65	1.72							
		5005	4.65		5.70	620/3570	1.63	7.32	B		
Maurey	6325M		3.15	1.91							
		6325	3.15	1.91	2.72	1061/2886			A		
Spd. Select.	4C		3.70	1.85							
		4M	3.70	1.85	4.00	875/3500	0.50	7.75	A		
		5M	4.70	1.85	3.20	700/2230	0.81	8.06	A		
		6M	5.70	2.15	2.85	580/1645	1.19	8.44	A		
		7M	6.75	2.40	2.55	535/1365	1.56	8.81	A		
			8-1-M	7.73	2.70	2.50	455/1120	2.56	9.81	A	
TB Woods	6400M		3.90	1.95							
		6400	3.90		4.00	875/3500			A		
		6500	4.84		2.85	826/2362			A		
		6600	5.84		2.66	687/1830			A		

INTERCHANGE LIST
Fixed Center Distance Drives
V-Belts



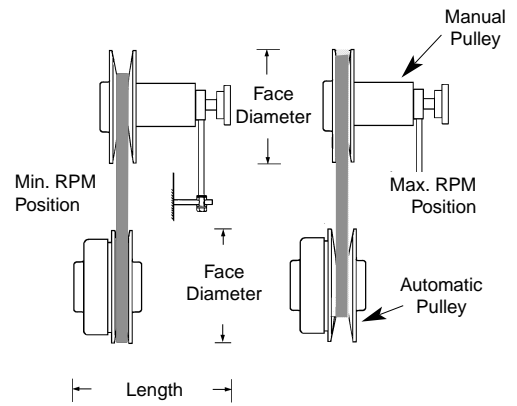
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
.75	Hi-Lo	MCV30		3.14	1.57						
			30TBR	3.14	1.57	4.00	875/3500	0.93	6.18	A	
			40TBR	4.00	2.60	3.10	687/2106	0.93	6.18	A	
	Hi-Lo	MCV500		4.65	1.72						
			50TBR	4.65	1.72	7.10	647/4625	1.27	7.5	B	
	Browning	4MC		3.80	2.10						
			4SL	3.80	2.10	3.30	950/3110			A	
			5SL	4.80	3.10	2.80	751/2107			A	
			6SL	5.80	4.10	2.56	623/1592			A	
	Gerbing	51A		4.70	1.68						
51			4.70		7.55	637/4810			B		
57			5.45		5.85	549/3213			B		
Lovejoy	M34		3.13	1.62							
		3407	3.13		3.60	920/3370	1.12	6.5	A		
		4007	3.75		3.00	770/2380	1.12	6.5	A		
Maurey	6400M		3.90	1.95							
		6400	3.90	1.95	4.00	875/3500			A		
Spd. Select.	5C		4.70	1.85							
		5M	4.70	1.85	6.00	715/4290	0.56	8.94	A		
		6M	5.70	2.15	4.65	585/2710	1	9.38	A		
		7M	6.75	2.40	4.00	535/2130	1.38	9.75	A		
		8-1-M	7.73	2.70	3.75	455/1595	2.38	10.75	A		
TB Woods	6500M		4.84	2.37							
		6500	4.84	2.37	4.17	857/3574			B		
		6600	5.84	2.67	3.53	710/2513			B		

INTERCHANGE LIST
Fixed Center Distance Drives
V-Belts



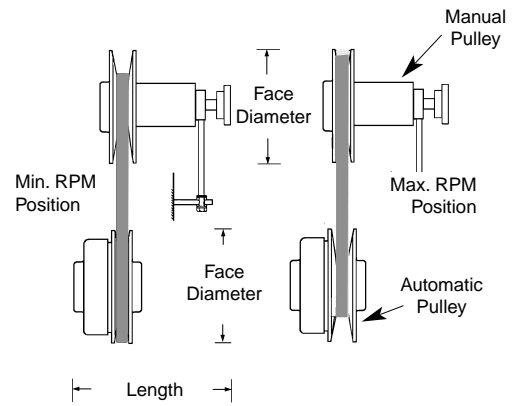
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size															
1.0	Hi-Lo	MCV30	40TBR	3.14	1.57	3.10	687/2106	0.93	6.18	A															
			50TBR	4.00	2.60																				
	Hi-Lo	MCV500	50TBR	4.65	1.72	7.10	647/4625	1.27	7.5	B															
			5SL	4.80	3.10						2.40	1109/2662	A												
			6SL	5.80	4.10									2.20	919/2014	A									
Lovejoy	M34	5010A		3.13	1.62	2.60	610/1610	1.81	7.19	A															
				4.75	1.62																				
Lovejoy	M50		5010	4.65	1.72	5.70	620/3570	1.63	7.32	B															
			6010	4.65	1.72						5.70	510/2930	2.12	7.81	B										
			7010	5.65	2.69											4.80	430/2080	2.12	7.81	B					
			8210	6.65	3.69																4.00	370/1510	2.3	7.99	B
				7.9	4.00																				
Lovejoy	M60		6010	5.65	2.69	4.70	740/3470	1.95	8.64	B															
			7010	5.65	2.69						4.40	630/2800	1.95	8.64	B										
			8210	6.65	3.69											3.70	530/1960	2.13	8.82	B					
Lovejoy	M70		7010	6.65	3.69	3.40	890/3000	1.95	8.64	B															
			8210	6.65	3.69						3.00	750/2250	2.13	8.82	B										
				7.90	3.00																				
Maurey	6500M		6500	4.84	2.37	4.17	857/3574			B															
				4.84	2.37																				
Maurey	6600M		6600	5.84	2.67	4.78	800/3828			B															
				5.84	2.67																				
Spd. Select.	6C		6M	5.70	2.15	6.70	685/4650	0.81	9.81	A															
			7M	5.70	2.15						5.00	630/3160	1.19	10.19	A										
			8-1-M	6.75	2.40											4.31	535/2310	2	11	A					
TB Woods	6500M		6500	5.70	2.15	4.17	857/3574			B															
			6600	6.75	2.40						3.53	710/2513			B										
				7.73	2.70																				
TB Woods	6600M		6600	5.84	2.67	4.78	800/3828			B															
				5.84	2.67																				

INTERCHANGE LIST
Fixed Center Distance Drives
V-Belts



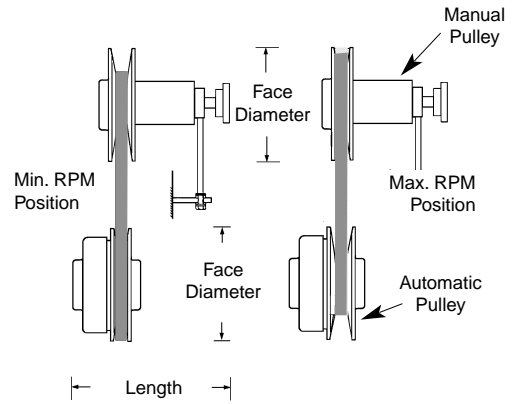
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
1.5	Hi-Lo	MCV500		4.65	1.72						
			50TBR	4.65	1.72	7.10	647/4625	1.27	7.5	B	
			57-20TBR	5.40	2.7	5.10	557/3014	1.27	7.5	B	
	Browning	5MC		4.80	3.10						
			5SL	4.80	3.10	2.40	1109/2662			A	
			6SL	5.80	4.10	2.20	919/2014			A	
	Browning	6MC		5.80	4.10						
			6SL	5.80	4.10	2.00	1219/2432			A	
	Gerbing	57A		5.45	2.37						
			57	5.45	2.37	5.29	504/2667			B	
	Lovejoy	M34		3.13	1.62						
			5015A	4.75	1.62	2.60	610/1610	1.81	7.19	A	
Lovejoy	M50		4.65	1.72							
		5015	4.65	1.72	5.70	620/3570	1.63	7.32	B		
Maurey	6600M		5.84	2.67							
		66150	5.84	2.67	4.78	800/3828			B		
2.0	Hi-Lo	MCV500		4.65	1.72						
			57-20TBR	5.40	2.7	5.10	557/3014	1.27	7.5	B	
			66TBR	6.20	2.94	4.60	485/2248	1.38	9.01	B	
			86TBR	8.20	5.30	3.80	367/1408	1.38	9.01	B	
	Browning	6MC		5.70	4.20						
			6SL	5.70	4.20	1.84	1264/2324			B	
	Lovejoy	M50		4.65	1.72						
			6020	5.65		5.70	510/2930	2.12	7.81	B	
			7020	6.65		4.80	430/2080	2.12	7.81	B	
	Lovejoy	M60		5.65	2.69						
			6020	5.65		4.70	740/3470	1.95	8.64	B	
			7020	6.65		4.40	630/2800	1.95	8.64	B	
	Lovejoy	M70		6.65	3.69						
			7020	6.65		3.40	890/3000	1.95	8.64	B	
			8220	7.90		3.00	750/2250	2.13	8.82	B	
	Maurey	6600M		5.84	2.67						
			66200	5.84	2.67	4.78	800/3828			B	
	Spd. Select.	7C		6.70	2.50						
			7M	6.70	2.50	6.50	685/4450	0.88	12	B	
			8-1-M	7.78	2.80	5.00	608/3040	1.88	13	B	

INTERCHANGE LIST
Fixed Center Distance Drives
V-Belts



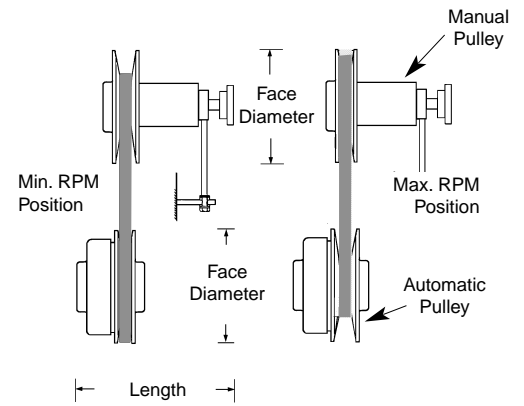
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size
3.0	Hi-Lo	MCV57	66TBR	5.40	2.00	5.70	564/3214	1.38	9.01	B
			86TBR	6.20	2.94	4.10	427/1750	1.38	9.01	B
				8.20	5.3					
	Lovejoy	M60	6030	5.65	2.69	4.70	740/3470	1.95	8.64	B
			7030	5.65		4.40	630/2800	1.95	8.64	B
			8230	6.65		3.70	530/1960	2.13	8.82	B
				7.90						
	Lovejoy	M70	7030	6.65	3.69	3.40	890/3000	1.95	8.64	B
			8230	6.65		3.00	750/2250	2.13	8.82	B
				7.9						
5.0	Hi-Lo	MCV57	86TBR	5.40	2.00	4.10	427/1750	1.38	9.01	B
				8.20	5.30					
	Lovejoy	M70	7050	6.65	3.69	3.40	890/3000	1.95	8.64	B
			8250	6.65		3.00	750/2250	2.13	8.82	B
				7.90						
	Spd. Select.	8-1-C	8-1-M	7.78	2.80	7.50	645/4820	1.56	12.87	B
				7.78	2.80					

INTERCHANGE LIST
Fixed Center Distance Drives
Variable Speed Belts



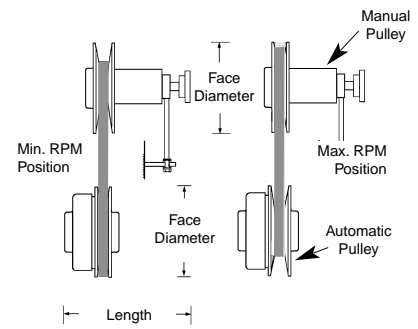
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
.5	Hi-Lo	MCW600		5.92	1.70						
			60TBR	5.92	1.70	10.00	550/5500	1.51	8.46	1422V	
	Gerbing	55A		5.25	1.75				9.69		
			55W	5.25	1.75				6.31		
			55	5.25	1.75	8.33	600/5000	0		1422V	
	Lewellen	406(AP)		5.5	1.62						
			406(VP)	5.5	1.62	10.00	500/5000	0	5.68	1422V	
	Spd. Select.	406		5.55	1.77						
			5116	6.30	2.10	7.65	506/3872	1.75	8.81	1422V	
			506	6.05	2.27	8.15	526/4287	1.06	8.13	1422V	
.75	Hi-Lo	MCW600		5.92	1.70						
			60TBR	5.92	1.70	10.00	550/5500	1.51	8.46	1422V	
			75TBR	7.30	3.44	7.50	400/3000	1.5	8.46	1422V	
	Gerbing	60A		5.75	1.92				0	10.88	
			60W	5.75	1.92			0	6.75		
			60	5.75	1.92	8.33	600/5000			1922V	
	Lewellen	406(AP)		5.50	1.62						
			406(VP)	5.50	1.62	10.00	500/5000	0	5.68	1422V	
	Lovejoy	M-007		5.73	1.90						
			260	5.80	2.03	8.50	583/4950	0	7.25	1422V	
			21407	5.73		7.50	580/4350	0.97	6.85	1422V	
	Reeves	CP-5675		5.24							
			5675	5.24		7.80	580/4500		9.84		
Spd. Select.	406		5.55	1.77							
		5116	6.30	2.1	7.65	506/3872	1.75	8.81	1422V		
		506	6.05	2.27	8.15	526/4287	1.06	8.13	1422V		
1.0	Hi-Lo	MCW600		5.92	1.70						
			60TBR	5.92	1.70	10.00	550/5500	1.51	8.46	1422V	
			75TBR	7.30	3.44	7.50	400/3000	1.5	8.46	1422V	
	Gerbing	60A		5.75	1.92				0	10.88	
			60W	5.75	1.92			0	6.75		
			75	7.25	2.42	5.50	490/2700			1922V	
	Lewellen	408(AP)		7.50	2.21						
			408(VP)	7.50	2.21	9.00	500/4500	0	6.55	1922V	
	Lovejoy	HM-3		8.03							
			31901	8.03		8.80	590/4725	2.21	11.65	1922V	
			11901	8.03		8.80	590/4725		11.65	1922V	
	Spd. Select.	406		5.55	1.77						
			5116	6.30	2.10	7.65	506/3872	1.75	8.81	1422V	
506			6.05	2.27	8.15	526/4287	1.06	8.13	1422V		

INTERCHANGE LIST
Fixed Center Distance Drives
Variable Speed Belts



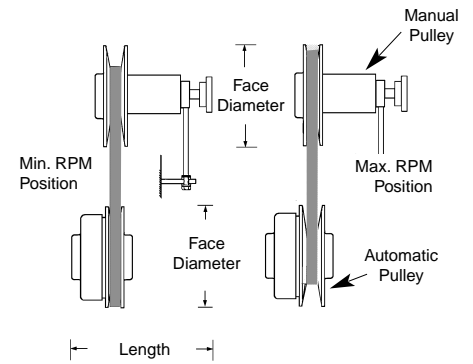
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
1.5	Hi-Lo	MCW60	60TBR	5.92	1.70	10.00	550/5500	1.51	8.46	1422V	
			75TBR	5.92	1.70						
			75TBR	7.30	3.44						7.50
	Gerbing	75A	75W	75	7.25	2.42	8.00	600/4800	0	12.19	1922V
				75	7.25	2.42			0	8.31	
	Lewellen	408(AP)	408(VP)	75	7.25	2.42	9.00	500/4500	0	6.55	1922V
				75	7.25	2.42					
	Lovejoy	M-1	301C	75	7.25	2.42	8.00	580/4650	0.47	9.97	1922V
				75	7.25	2.42					
				75	7.25	2.42					
	Lovejoy	HM-3	31901	75	7.25	2.42	8.80	590/4725	2.21	11.65	1922V
				75	7.25	2.42					
75				7.25	2.42						
Spd. Select.	407	5128	75	7.25	2.42	9.80	435/4253	2.00	9.38	1922V	
			75	7.25	2.42						
			75	7.25	2.42						
2.0	Gerbing	1430MC	75	7.25	2.42	8.70	600/5200	0.82	7.25	1422V	
			75	7.25	2.42						
	Lewellen	409(AP)	409(VP)	75	7.25	2.42	8.00	500/4000	0	7.56	2322V
				75	7.25	2.42					
	Lewellen	411(AP)	411(VP)	75	7.25	2.42	10.00	425/4250	0	8.68	2926V
				75	7.25	2.42					
	Lovejoy	HM-3	31902	75	7.25	2.42	8.80	590/4725	2.21	11.65	1922V
				75	7.25	2.42					
				75	7.25	2.42					
	Reeves	CP-7202	7202	75	7.25	2.42	7.80	580/4500	0	10.72	1922V
				75	7.25	2.42					
				75	7.25	2.42					
Spd. Select.	407	5128	75	7.25	2.42	9.80	435/4253	2.00	9.38	1922V	
			75	7.25	2.42						
			75	7.25	2.42						
Hi-Lo	MCW70	80TBR	75	7.25	2.42	9.80	435/4135	1.98	9.36	1922V	
			75	7.25	2.42						

INTERCHANGE LIST
Fixed Center Distance Drives
Variable Speed Belts



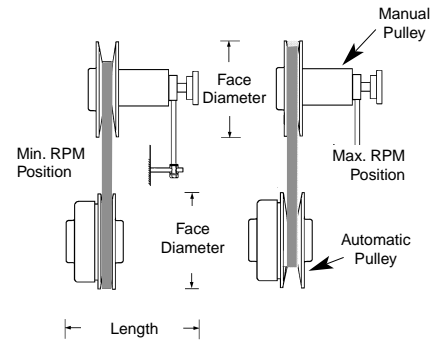
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
3.0	Hi-Lo	MCW77		7.53	2.25						
			90-19TBR	8.78	3.80	7.70	450/3470	2.44	11.39	1922V	
			110TBR	10.78	6.25	5.80	365/2108	2.44	11.39	1922V	
	Hi-Lo	MCW90		8.75	2.25						
			90-23TBR	8.75	2.25	10.00	450/4500	2.56	11.74	2322V	
	Gerbing	80A 80W	80		7.75	2.58			0	14.75	
					7.75	2.58			0	9.19	
					7.75	2.58	7.33	600/4400			2322V
	Gerbing	105A 105W	105		10.38	2.58			0	14.12	
					10.38	2.58			0	9.19	
					10.38	2.58	8.00	450/3600			2926V
	Gerbing	1430MC	1432		8.85				0.82	7.25	
					8.85		8.70	600/5200			1422V
	Lewellen	409(AP)	409(VP)		8.75	2.54					
					8.75	2.54	8.00	500/4000	0	7.56	2322V
Lewellen	411(AP)	411(VP)		10.75	2.65						
				10.75	2.65	10.00	425/4250	0	8.68	2926V	
Lovejoy	M-3	3030C		8.20	2.70						
				8.25	3.08	8.00	575/4650	0.57	11.43	2322V	
Lovejoy	HM-3	31902 11902		8.03							
				8.03		8.80	590/4725	2.21	11.65	1922V	
				8.03		8.80	590/4725		11.65	1922V	
Spd. Select.	409	5151		8.75	2.53						
				10.25	3.79	8.38	444/3723	2.44	12.19	2322V	
5.0	Hi-Lo	MCW90		8.75	2.25						
			90-23TBR	8.75	2.25	10.00	450/4500	2.56	11.74	2322V	
			106TBR	10.38	4.44	9.00	380/3420	2.56	11.74	2322V	
			120TBR	11.75	6.15	7.40	336/2490	2.56	11.74	2322V	
	Hi-Lo	MA82	A96		7.88	2.64					
					9.24	4.32	6.00	500/3000	0	9	23A
	Gerbing	100A 100W	100		9.75	3.25			0	17.24	
					9.75	3.25			0	11.88	
					9.75	3.25	6.40	600/3820			2926V
	Gerbing	1810MC	1811		10.2				0.82	12.25	
					10.2		4.00	600/2400			2926V
	Lewellen	410(AP)	410(VP)		9.73	2.86					
					9.73	2.86	8.00	500/4000	0	9.05	3226V
	Lovejoy	HM-7	32904 12904		9.70						
					9.70		8.90	590/4005	1.89	13.52	2926V
				9.70		8.90	590/4005		13.52	2926V	
Reeves	CP-9205	9205		8.71							
				8.71		7.80	580/4500		12.5	2926V	
Spd. Select.	409	5151		8.75	2.53						
				10.25	3.79	8.38	444/3723	2.44	12.19	2322V	

INTERCHANGE LIST
Fixed Center Distance Drives
Variable Speed Belts



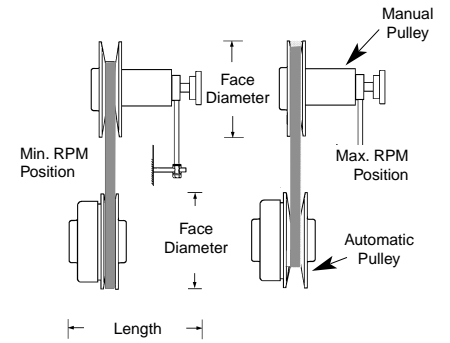
HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size
7.5	Hi-Lo	MCW90-75		8.75	2.65	6.00	395/2367	2.56	11.74	2322V
			120TBR	11.75	6.47					
	Hi-Lo	MA82		7.88	2.64	6.00	500/3000	0	9	23A
			A96	9.24	4.32					
	Gerbing	125A 125W		12.25	4.08	5.10	600/3050	0	18.56	4430V
				12.25	4.08					
			125	12.25	4.08					
	Lewellen	410(AP)		9.73	2.86	8.00	500/4000	0	9.05	3226V
			410/8(VP)	9.73	2.86					
	Lovejoy	HM-7		9.70		8.90	590/4005	1.89	13.52	2926V
32905			9.70							
12905			9.70							
Spd. Select.	411		10.26	3.22	7.56	495/3742	3.25	16.44	3226V	
		5112	11.70	4.90						
10.0	Hi-Lo	MA96		9.24	3.45	5.40	560/3000	0.34	12.3	26A
			A112	10.70	5.32					
	Gerbing	1315A 1315W		12.75	4.25	5.00	600/3000	0	19.81	4430V
				12.75	4.25					
			1310	12.75	4.25					
	Gerbing	1810MC		10.20		4.00	600/2400	0.82	12.25	2926V
			1812	10.20						
	Lewellen	412(AP)		11.68	3.74	7.00	550/3850	0	11.3	4430V
			412(VP)	11.68	3.74					
	Lovejoy	HM-30		12.10		7.40	640/3300	2.19	16.32	4430V
34407			12.10							
14407			12.10							
Spd. Select.	411		10.26	3.22	7.56	495/3742	3.25	16.44	3226V	
		5112	11.70	4.90						

INTERCHANGE LIST
Fixed Center Distance Drives
Variable Speed Belts



HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size	
15.0	Hi-Lo	MA112		10.70	3.55						
			A130	12.40	5.82	6.80	500/3400	0	12.7	26A	
	Gerbing	1315A 1315W		12.75	4.25				0	19.81	
			1315	12.75	4.25	5.00	600/3000	0	15.44	4430V	
	Gerbing	2750MC		12.60				0.82	12.25		
			2751	12.60		4.00	600/2400			4430V	
	Lewellen	412(AP)		11.68	3.74						
			412/15(VP)	11.68	3.74	7.00	550/3850	0	11.3	4430V	
	Lovejoy	HM-30		12.10							
			34410	12.10		7.40	640/3300	2.19	16.32	4430V	
14410			12.10		7.40	640/3300		16.32	4430V		
Spd. Select.	414		10.25	4.06							
		5122	11.60	5.50	5.28	630/3324	2.91	16.72	3230HV		
20.0	Hi-Lo	MA112-33		10.70	4.20						
			A130-33	12.40	6.25	5.00	600/3000	0.16	13.3	33A	
	Gerbing	1325W		12.75	4.63				0	14.25	
			1320	12.75	4.63	4.70	636/3000			4430V	
	Gerbing	2750MC		12.6				0.82	12.25		
			2752	12.6		4.00	600/2400			4430V	
	Lewellen	414(AP)		13.65	4.37						
			414(VP)	13.65	4.37	7.00	550/1800	0	13.69	4430V	
	Lovejoy	HM-30		12.10							
			34420	12.10		7.40	640/3300	2.19	16.32	4430V	
14420			12.10		7.40	640/3300		16.32	4430V		
Spd. Select.	414		10.25	4.06							
		5122	11.60	5.50	5.28	630/3324	2.91	16.72	3230HV		
25.0	Hi-Lo	MA112-33		10.70	4.20						
			A130-33	12.4	6.25	5.00	600/3000	0.16	13.3	33A	
	Gerbing	1325W		12.75	4.63				0	14.25	
			1325	12.75	4.63	4.70	636/3000			4430V	
	Gerbing	2750MC		12.60				0.82	12.25		
			2753	12.60		4.00	600/2400			4430V	
	Lewellen	414(AP)		13.65	4.37						
			414/25(VP)	13.65	4.37	7.00	550/1800	0	13.69	4430V	
	Lovejoy	HM-30		12.10							
			34420	12.10		7.40	640/3300	2.19	16.32	4430V	
14420			12.10		7.40	640/3300		16.32	4430V		
Spd. Select.	414		10.25	4.06							
		5133	12.60	6.50	4.79	580/2778	3.34	17.15	3230HV		

INTERCHANGE LIST
Fixed Center Distance Drives
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HP	Manufacturer	Model Driver	Model Driven	Max. P.D.	Min. P.D.	Ratio (to 1)	RPM Range Min/Max	C-Flow Offset	Length	Belt Size
30.0	Hi-Lo	MA112-33	A130-33	10.70	4.20	5.00	600/3000	0.16	13.3	33A
				12.40	6.25					
	Gerbing	2750MC		12.60	4.00	600/2400	0.82	12.25	4430V	
			2754	12.60						
	Spd. Select.	HM-30	414		12.10	7.40	640/3300	2.19	16.32	4430V
				34420	12.10					
14420				12.10						
40.0	Hi-Lo	MA136	A164	13.0	4.30	5.00	600/3000	1	14.5	36A
				15.70	6.43					
	Spd. Select.	417	518-40		13.60	4.59	5.80	480/2800	4.06	21.31
				17.10	8.09					
50.0	Hi-Lo	MA164	A164	15.70	6.43	4.50	784/3580	0	15.7	36A
				15.70	6.43					
	Spd. Select.	417	518-60		13.60	4.59	5.80	480/2800	4.06	21.31
				17.10	8.09					
60.0	Hi-Lo	MA164	A177	15.70	6.43	4.80	662/3178	0.75	16.45	36A
				17.0	6.94					
	Spd. Select.	417	518-60		13.60	4.59	5.80	480/2800	4.06	21.31
				17.10	8.09					
75.0	Hi-Lo	MA177	A177	17.0	6.94	3.00	1010/3000	0	18.13	36A
				17.0	6.94					
	Spd. Select.	419	520		17.0	10.0	3.00	1000/3000	4.44	27.38
				17.0	10.0					
100.0	Hi-Lo	MA177	A221	17.0	6.94	4.00	595/2380	0	18.13	36A
				21.50	12.5					
	Spd. Select.	419	520		17.0	10.0	3.00	1000/3000	4.44	27.38
				17.0	10.0					

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